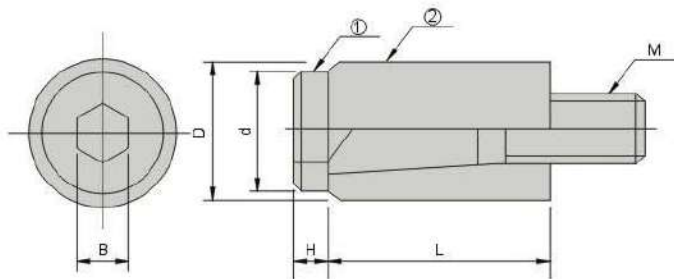


PARTING LOCKS



GPLA



①SCM435

Features:

1. Use sloping screw to adjust mold plate and parting locks, then turn 90 degrees. Parting locks can be closed up to 50,000 times.
2. Easy to assemble and disassemble, and cost efficient.
3. Can also be installed into small, medium size, and 2-sectional injecting metal pipes, or can be installed on sliding bases.
4. Mold weight < 100kg, using 4 pcs of 12Ø
Mold weight < 500kg, using 4 pcs of 16Ø
Mold weight < 1,000kg, using 4 pcs of 20Ø
Mold weight > 1,000kg, using at least 6 pcs.
5. Insert Parting Locks into die mold about 3cm, then using H7 reamer to process mold hole within +0.1mm range.
6. Process mold surface to the shape of letter R. If processing to the chamfering of letter C, it will shorten its life cycle.
7. Do not add any oil on parting locks, doing so will reduce the friction.

Colour: white. yellow. orange

Type	D	d	H	L	M	B
GPLA	10	8.5	3	18	M5	4
	12	11	3.5	20	M6	5
	13	11	3.5	20	M6	5
	16	14	4	25	M8	6
	20	16	5	30	M10	8



Order:

GPLA

-

D

-

QTY

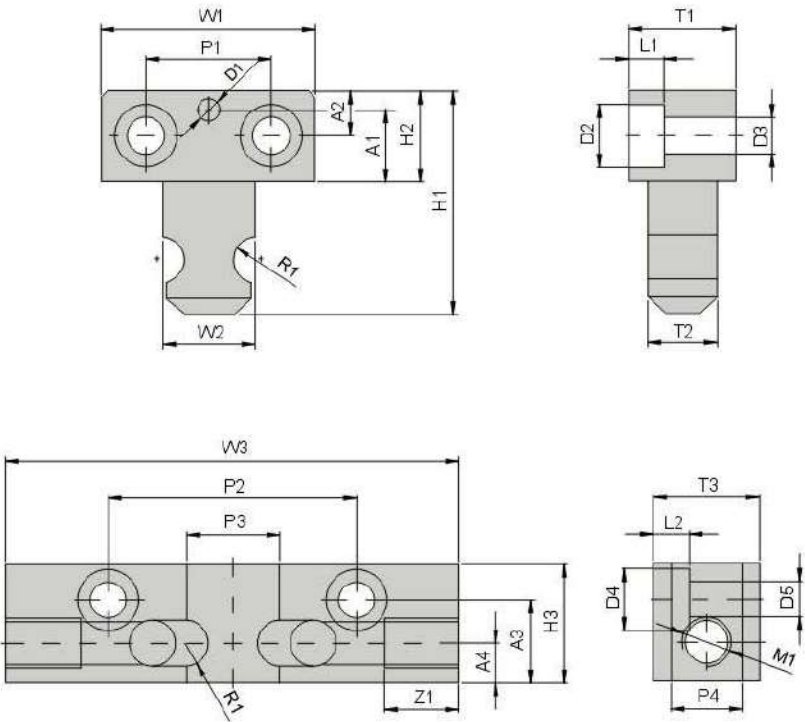
SLIDE LOCK SETS

GRLA GRLB



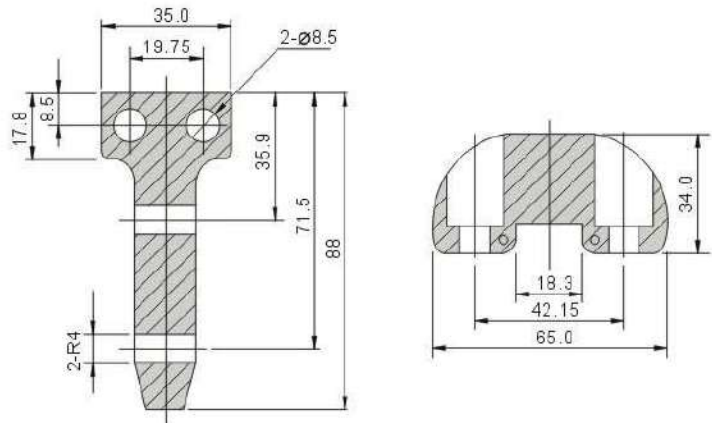
S
M S50C

	Type No.	
	GRLA	GRLB
A1	20	6
A2	12.5	12
A3	23	21
A4	11	10
D1	6	5
D2	17	10.5
D3	10	6.5
D4	17	11
D5	10	6.5
H1	62.5	48
H2	25	20
H3	33	28
L1	10	6.5
L2	10	6.5
M1	M14*2.0	M12*1.75
P1	35	25
P2	70	60
P3	26	18
P4	20	12.5
R1	R6.5	R4.25
T1	30	20.5
T2	19.5	12
T3	30	20.5
W1	60	40
W2	25.5	17.5
W3	127.5	86
Z1	21	20
	350	190



Order: GRLA - Q'TY

SLIDE LOCKS



Order:

GSLA

- QTY

GSLA

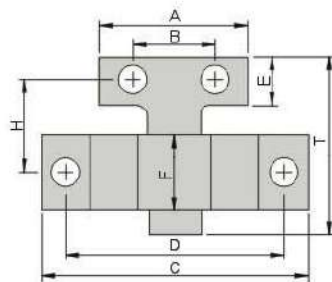


M

SUS404

H

HRC50°~52°



GSL



M

SCM21

H

HRC55°~60°

Functions & Advantages:

1. Based on its simple and easy design, the slide lock makes molds open and close completely, and it also makes installation and interchanging easily
2. Excellent for 3-pcs mold plates for its precision injection (for example: needle-point injection). It will cut off the excessive materials and leave the mold at the time of finishing.
3. 4 different styles to choose from: GSL-2: good for molds less than 5 oz
GSL-3: good for medium size molds
GSL-4: good for large size molds
4. It is well-known for its exceptional quality. It was made by imported springs, heat-treated and grinded alloy steels.

Type No.	A	B	C	D	E	F	H	T		kg
GSL2S	40	26	72	60	20	20	23	49	M8	250
GSL2L		22					66	96		
GSL3S	50	30	113	90	22	30	38	73	M10	300
GSL3L							79	118		
GSL4S	50	30	113	90	22	30	38	73	M12	400
GSL4L					25		103	135		

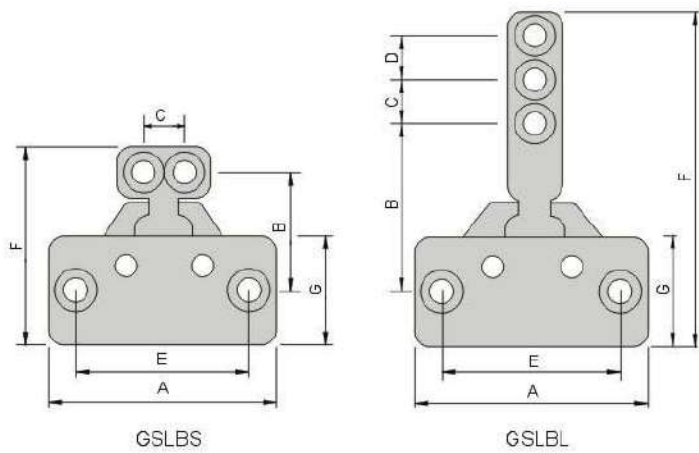


Order:

GSL4S

- QTY

SLIDE LOCK (B E TYPE)



GSLBS

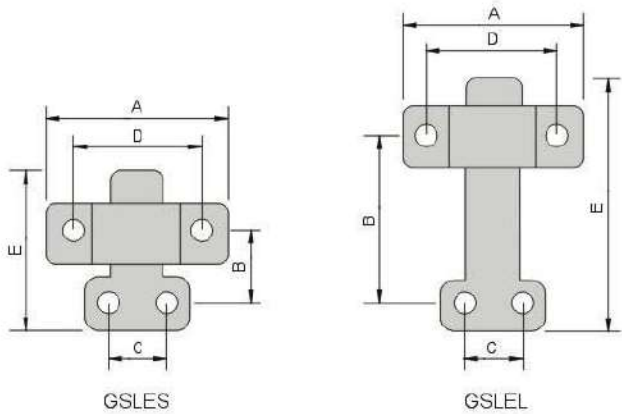


SK-2
HRC58°-60°

Type No.	A	B	C	D	E	F	G		SHCS
GSLBS	78	40	15	—	60	68	38	500kg	5/16"
GSLBL	78	58	15	15	60	116	38	500kg	5/16"



Order: GSLBS - Q'TY



GSLES



SK-2
HRC58°-60°

Type No.	A	B	C	D	E		SHCS
GSLES	62	28	20	45	54	400kg	5/16"
GSLEL	62	62	20	45	88	400kg	5/16"



Order: GSLES - Q'TY